

YAVUZ MOTOR



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**DİZEL MOTORLAR
DIESEL ENGINES**

**3104 I-G
SERİSİ - SERIES**



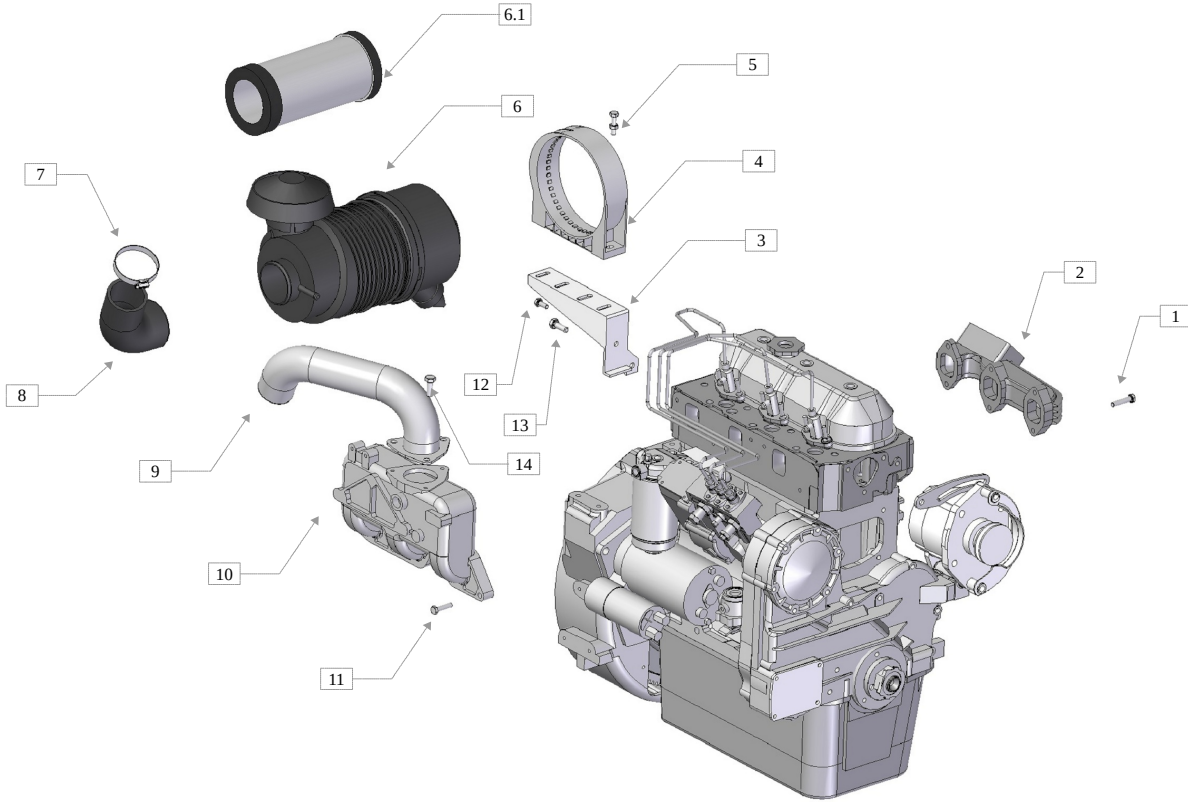
YEDEK PARÇA KATALOĞU ILLUSTRATED PARTS CATALOG

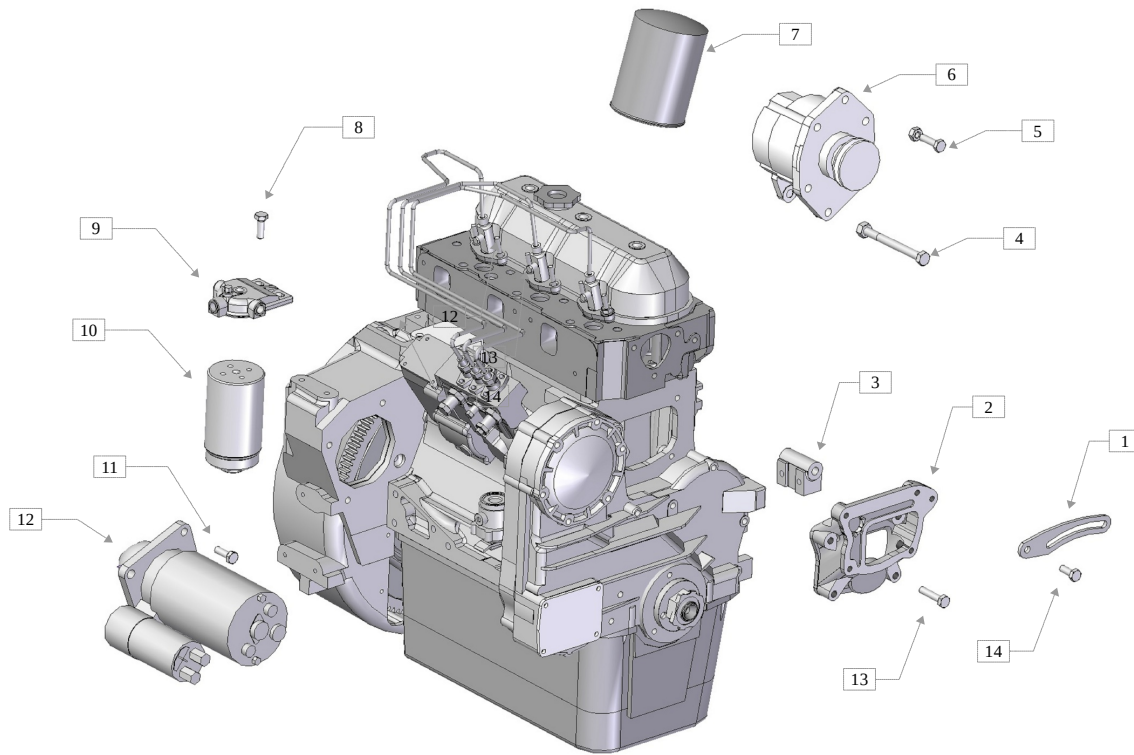
Rev 2.0

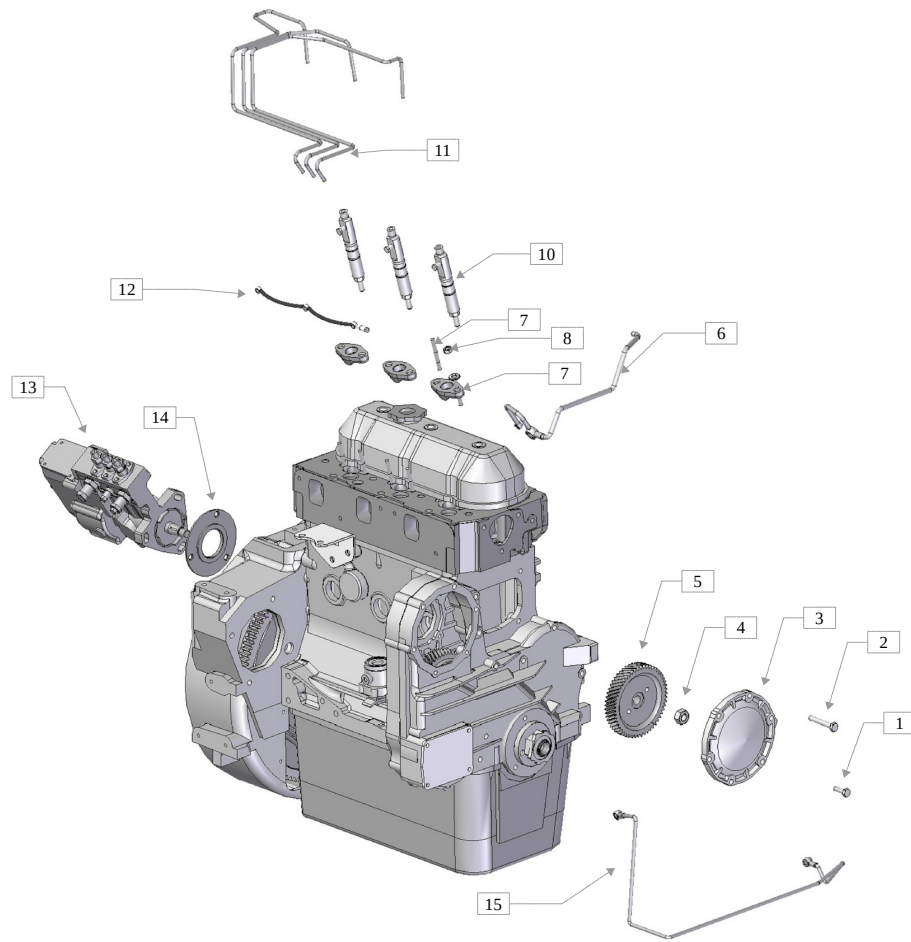
This exploded view diagram illustrates the assembly of a 1000 cc engine. The components are numbered as follows:

- 1**: Main engine block
- 2**: Access panel
- 3**: Access panel frame
- 4**: Access panel hinge
- 5**: Access panel hinge pin
- 6**: Access panel hinge pin
- 7**: Access panel hinge pin
- 8**: Access panel hinge pin
- 9**: Access panel hinge pin
- 10**: Access panel hinge pin
- 11**: Access panel hinge pin
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- 34**: Access panel hinge pin
- 35**: Access panel hinge pin
- 36**: Access panel hinge pin
- 37**: Access panel hinge pin

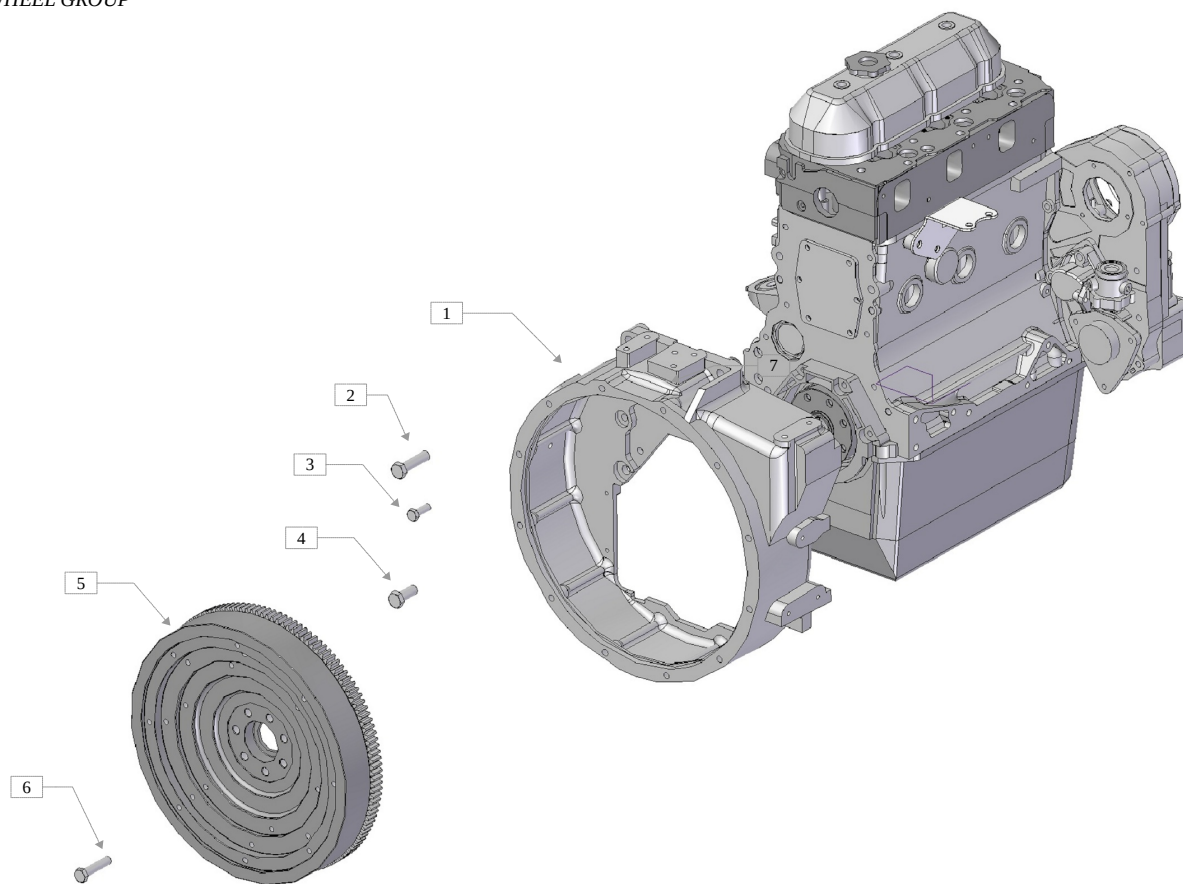
MANIFOLD GRUP
MANIFOLDS GROUP

[illegible]

[illegible]

[illegible]

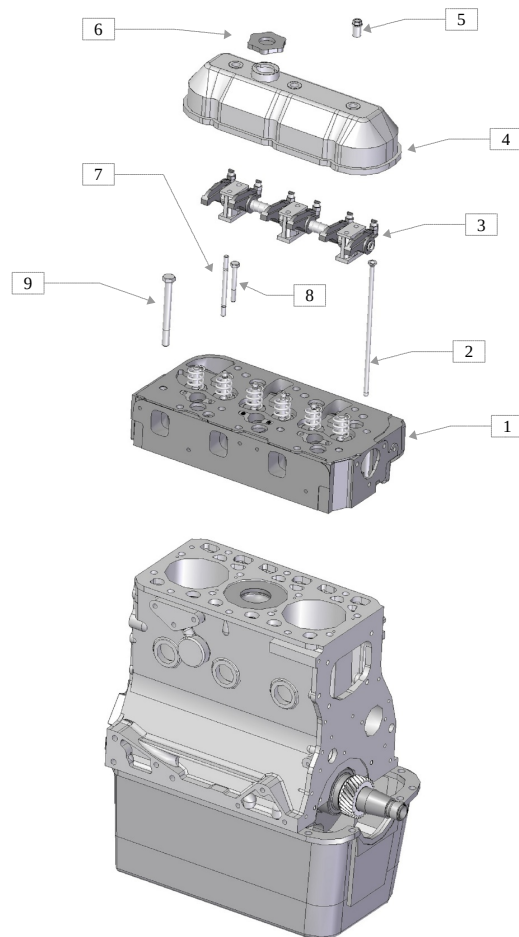
VOLAN GRUP
FLYWHEEL GROUP

[illegible]

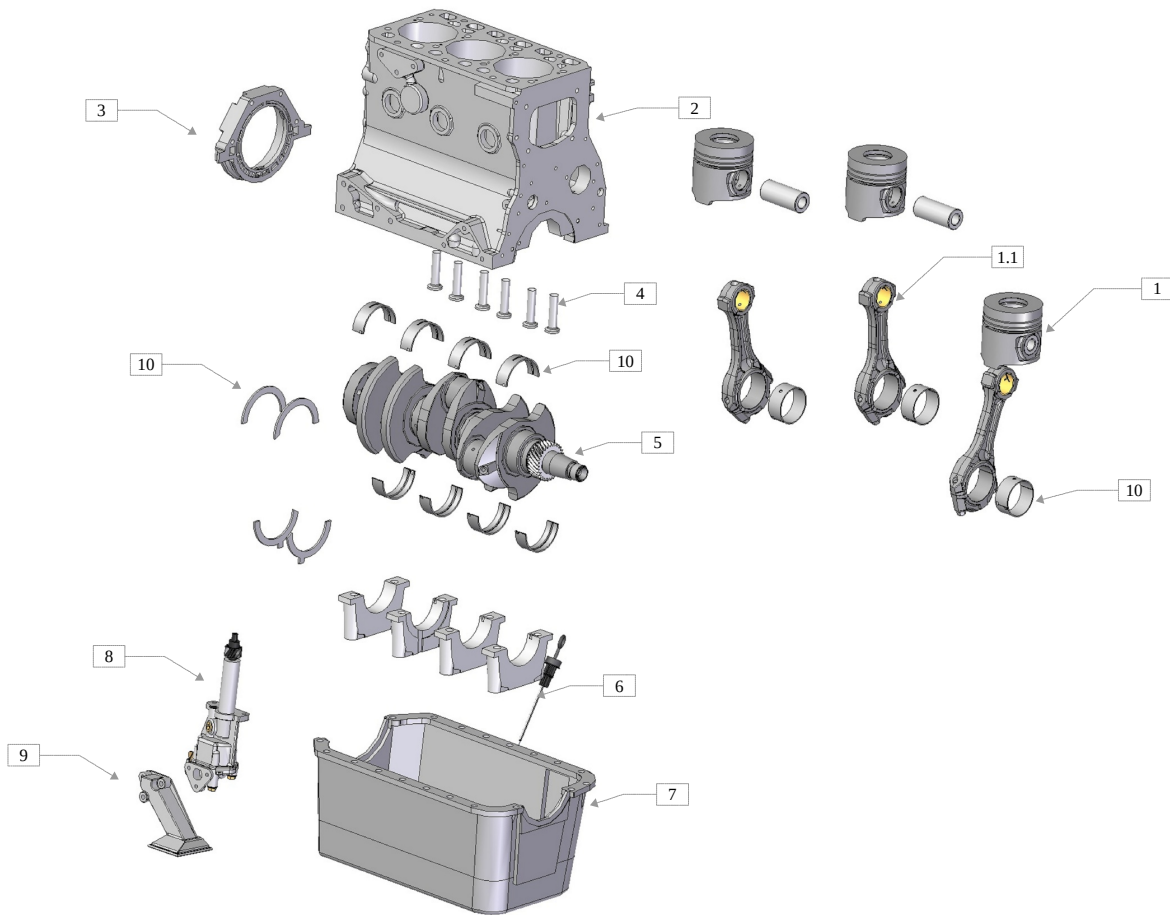
This exploded view diagram illustrates the assembly of a 6-cylinder diesel engine. The components are numbered 1 through 36, corresponding to the parts list on the right. The diagram shows the engine block (1) at the base, with the cylinder head (2) and its gasket (3) being installed. The timing gear train (4-12) is shown being assembled onto the crankshaft (12). The piston and connecting rod assembly (13-16) is shown being inserted into the cylinder. The cooling water pump (17) and its drive shaft (18) are shown being attached to the front of the engine. The timing belt (19) and its tensioner (20) are shown being installed. The timing cover (21) and its gasket (22) are shown being placed over the timing gear train. The timing cover gasket (23) and its fasteners (24) are shown being installed. The timing cover (25) and its gasket (26) are shown being placed over the timing gear train. The timing cover (27) and its gasket (28) are shown being placed over the timing gear train. The timing cover (29) and its gasket (30) are shown being placed over the timing gear train. The timing cover (31) and its gasket (32) are shown being placed over the timing gear train. The timing cover (33) and its gasket (34) are shown being placed over the timing gear train. The timing cover (35) and its gasket (36) are shown being placed over the timing gear train.

[illegible]

KAPAK GRUP
CYLINDER HEAD GROUP

[illegible]

CYLINDER BLOCK GROUP

[illegible]